

Claims

1. Method for producing a high-pressure fuel accumulator (1) for a fuel injection system of an internal combustion

5 engine, comprising

- a tubular base body (2),
- at least one connection for the fuel supply (3),
- at least one connection for the fuel discharge (4), and
- at least one fixing element,

10 whereby the tubular base body (2) forms a construction

with the connections (3)(4) and the fixing element as a single component, and whereby the tubular base body (2) is profile-extruded with at least one connector strip (5)(6) and/or one fixing strip (7),

15 characterized in that

a hardening of the surface is achieved by means of a cold working of the high-pressure fuel accumulator.

2. Method for producing a high-pressure fuel accumulator (1)

20 according to Claim 1,

characterized in that

the cold working takes place by redrawing the tube profile through a second extruding die which is slightly smaller when compared with a first extruding die.

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3. Method for producing a high-pressure fuel accumulator (1)

according to Claim 1 or 2,

characterized in that

superfluous material is removed from the connector strip

30 (5)(6) by means of a separating method and individual

connecting pieces (9) remain in place and/or superfluous

material is removed from the fixing strip (7) by means of

a separating method and individual fixing elements remain in place.